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	er ID 58369 4, 2010 2:18:04 PM							M	ay	(OT	Page 1
Item ID: Revision ID:	D119-647-021	£	Accept					Setup			=======================================
Item Name: Start Date: Required Date: Reference:	Wearplate 5/4/2010			Cust Item Customer:	ID:				Stop		
Approvals:	Process Plan:	Date: 10-5-4	Tooling: SPC (Y/N):		ate:			Run	Start Stop		
Sequence ID/ Work Center II	Operation D Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accep Qty	t Rej Qty		Reject Number	Insp. Stamp
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Dart Aerospace Ltd

W/O:			WC	RK ORDE	R CHANG	ES		· · · ·			
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Work Order ID 58369

Tuesday, May 04, 2010 2:18:04 PM



Page 2

Item ID:

D119-647-021

Accept

Setup Start

Stop

Stop



Revision ID:

Item Name: Wearplate

Required Date: 5/7/2010

Start Date:

5/4/2010

Start Qty: 2.00

Req'd Qty: 2.00

Cust Item ID:

Customer:

Approvals:

Sequence ID/

Reference:

Process Plan: _____ Date: ____ Tooling:

Date:

Draw

Rev.

Run Start

Stamp

QC:

Date: _____ SPC (Y/N):

Set Up/

Run Hours

Date:

Number

Draw

Plan Accept

Qty

Code

Reject Qty

Reject

Number

Work Center ID 120

Packaging

Packaging

Packaging

Operation

Description

0.00

0.00

Identify and pack for shipping as per PPP D119-647-021 and DSI9432

PPP Rev:

Memo

130

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/05/07 Ty Mr 10-5-7

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W/O:			W	ORK ORDER CHANG	ES		<u> </u>		
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Picklist Print Tuesday, May 04, 2010 2:18:03 PM Page 1 Work Order ID: 58369 Parent Item: D119-647-021 Parent Item Name: Wearplate Start Date: 5/4/2010 Comments: IPP Rev:A 09-02-03 new issue DD verified by:JLM Required Date: 5/7/2010 Start Qty: 2.00 Required Qty: 2.00 Component Item ID/ Replacement Mfg/ Bin Primary Item Name Last Route Unit of Oty per Kit Item ID Qty on Otv Purch Item Location Date Location Seq ID Measure Status Hand Issued Issued Manufactured No 101 Each 1.0000 2 12 Wearplate Location Loc Qty Loc Code ST500 45476 1 Purchased No 101 Each 327.0000 Location Loc Oty Loc Code ST358 327 114239 26 NAS1149D0463J 1 + 2 114292 301 Purchased No 101 Each 429.0000 M11\$596 10.5.65

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Work Order ID: 58369

Parent Item:

D119-647-021

Parent Item Name: Wearplate

Comments:

IPP Rev:A 09-02-03 new issue DD verified by:JLM

Start Date: 5/4/2010

Required Date: 5/7/2010

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C							ì	Start Qty: 2.00		Required Qty: 2.	.00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Primary Item Locatio	, 2450	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS21042L4 +12	_	Purchased	No		101	Fach	2.721.000	10			-1-

10-5-6 S

ST139	2
111827	2
ST300 2229	
113422 96	
114108 125	
114523 2000	
9063	
ST463 500	
114416 500	24

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DART SERVICE INSTRUCTION
TO AMEND INSTALLATION INSTRUCTIONS IIN-D119-647 REV. A
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D119-647 REV. 0
REF. FAA STC: SR00949SE
REF. AUSTRIAN STC: ACG.21NE.012
REF. ITALIAN STC: N-CS-022

The D119-647-021 Wearplate kit can be installed on D119-647-011 Bearpaw installations. The D3861-041 Wearplates should be installed on the D3034-1 Bearpaws as shown in Figure 1 on Sheet 2 of this Service Instruction. The Bearpaws should otherwise be installed on the skidtube per installation instructions IIN-D119-647 Rev A.

Customers with old style bearpaws will need to rework the counterbore on the bottom of the bearpaws per Figure 1 of Sheet 2 of this service instruction.

WEIGHT AND BALANCE

Installation	Weight	La	teral	Longitudinal			
9 4 2 ml. Order 1 8 ml 2 2 2 2 3 3	11018111	Arm Arm	Moment	Arm	Moment		
D119-647-021 Wearplate Kit	3.46 lb 1.57 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	173.2 in 4.40 m	599.3 in-lb 6.91 m-kg		

REFERENCE ONLY

PARTS LIST

PART NUMBER	DESCRIPTION
D119-647-021	Wearplate Kit
	v.
D3861:041	Wearplate
AN4515AV	Bolt
MAS11149D0463J	///√ Washer
WS21042L4	#: Nut or (MS21042-4)
	D119-647-021 D3861±041 AN4±15A\ D3851149D0463J



Α	NEW IS	SUE		45	09.01.15
REV.			DESCRIPTION	BY	DATE
DESIGN	Į	35	DART AEROSPAC	CE USA	INC.
DRAWN	l	35	PORT HADLO		,
CHECK	ED	B	DRAWING NO.		REV. A
MFG. AI	PR.	N/A	DSI 9432		SHEET 1 OF 2
APPRO	VE0	140	TITLE		SCALE
DE APP	R.	#	WEARPLATE KIT		NTS
DATE	09.0	1.15	COPYRIGHT © 2009 BY DART THIS DOCUMENT IS PRIVATE AND COMFIDENTIAL AND IS SUR MOT TO BE USED FOR ANY PURPOSE OR COPIED OR COME WRITTEN PERMISSION FROM DART.	PLIED ON THE EXPRES	S CONDITION THAT IT IS

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